

Technical Data Sheet



Polystone[®] P HG HI black

PP-C

Typical characteristics

- Good impact strength
- High rigidity
- ISO 10993-5 tested on semi-finished product
- Corrosion resistant
- Chemical resistant

Typical industries

- Healthcare

| | Test method | Unit | Guideline value |
|---|-------------------------|----------------------|-------------------|
| General properties | | | |
| Density | DIN EN ISO 1183-1 | g / cm ³ | >0,90 |
| Water absorption | DIN EN ISO 62 | % | 0,1 |
| Flammability (Thickness 3 mm / 6 mm) | UL 94 | | HB |
| Mechanical properties | | | |
| Yield stress | DIN EN ISO 527 | MPa | >30 |
| Elongation at break | DIN EN ISO 527 | % | >50 |
| Tensile modulus of elasticity | DIN EN ISO 527 | MPa | >1500 |
| Notched impact strength | DIN EN ISO 179 | kJ / m ² | >30 |
| Shore hardness | DIN EN ISO 868 | scale D | >70 |
| Thermal properties | | | |
| Melting temperature | ISO 11357-3 | °C | 162 ... 167 |
| Thermal conductivity | DIN 52612-1 | W / (m * K) | 0,20 |
| Thermal capacity | DIN 52612 | kJ / (kg * K) | 1,70 |
| Coefficient of linear thermal expansion | DIN 53752 | 10 ⁻⁶ / K | 120 ... 190 |
| Service temperature, long term | Average | °C | 0 ... 100 |
| Service temperature, short term (max.) | Average | °C | 150 |
| Vicat softening temperature | DIN EN ISO 306, Vicat B | °C | 95 |
| Electrical properties | | | |
| Volume resistivity | DIN EN 62631-3-1 | Ω * cm | >10 ¹⁴ |

ri-inquiry@roechling.com • www.roechling.com/industrial/materials



| | Test method | Unit | Guideline value |
|---------------------|------------------|----------|-----------------|
| Surface resistivity | DIN EN 62631-3-2 | Ω | $>10^{14}$ |
| Dielectric strength | IEC 60243 | kV / mm | >40 |

The data stated above are average values ascertained by statistical tests on a regular basis. They are in accordance with DIN EN 15860. The data above are provided purely for information and shall not be regarded as binding unless expressly agreed in a contract of sale.



ri-inquiry@roechling.com • www.roechling.com/industrial/materials

Print: 02/05/2026 • Release: 16/05/2024 • Version: 3.0
PIM-ID: 751507 • PIM-Code: 803-2-162.11.19.21.33-27-5
Company-IDs: 20000-1

Page 2 / 2 (Dates in DD/MM/YYYY)

